



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2564

Job Sheet 171796



Part No: D2564

Job Qty: 30 ea

Part Name: Mounting Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B1 IPP: D 02.09.09 Re-format; Added FA276 Folio KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining		SBC 18/02/14
100	Bandsaw	30 pcs	2/10/18	2/10/18	0.00	1.25	Bandsaw1		SBC 18/02/14
110	CNC Vertical Machining	30 pcs	2/12/18	2/12/18	0.06	3.71	HAAS 1		SBC 18/02/14
130	QC	30 pcs	2/12/18	2/12/18	0.00	0.00	QC8		18/02/15
140	Packaging	30 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3		D.M.L. 18-2-15
150	QC21-SA	30 Ea	2/12/18	2/12/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut D6207 Extrusion: 1.00" Long

Descriptions: 110 - 1- Mill as per Folio FA276 Rev: _____ & Dwg D2564 Rev: _____

140 - *** STOCK IN STEP CELL***

DAS
21
9-89

FEB 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6207	Angle Extrusion	2.7480 ft (.0916 ea)	90-Start up Operation	5042478

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6207	3	0	0

4137 4137 515

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Angle	1.000inches ± 0.030	1.030 0.970		
2	Mounting Angle	0.625inches ± 0.010	0.635 0.615		
3	Mounting Angle	0.257inches ± 0.010	0.267 0.247		
4	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
5	Mounting Angle	1.000inches ± 0.010	1.010 0.990		
6	Mounting Angle	0.375inches ± 0.010	0.385 0.365		

Plex 2/8/18 2:21 PM Dart.Gagnon.Michelle



Container No: S042481



Part: D2564

Serial No/Batch: S042481

Revision: D2564

Inspector:

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Date: 02/14/18 17:21 PM